## PRODUCT DATASHEET | GENERAL PURPOSE EXTRUDED SILICONE SPONGE SHEETS

PremSil produces the highest quality silicone sponge sheets. Our in-house compounding facility gives us a competitive advantage and allows us to maintain full quality control and material integrity at each stage of the process from start to finish, for a consistent final product. PremSil Sheets offer excellent thermal resistance from -50°C to +250°C, great resistance to UV, Ozone and weathering and an excellent compression set of <15% typical.

**DENSITIES:** PremSil P10 soft, P16 medium, P24 firm, P33 extra firm. PremSil High Temperature available for all densities (improved operating temp. to +280°C)

**SIZES:** We produce individual sheets 1000mm x 600mm as standard in thicknesses from 2mm to 40mm. We also manufacture 1m x 1m and 1400mm x 600mm in thicknesses from 10mm to 25mm. Custom are sizes available upon request.

**OPTIONS:** Available with self-adhesive backing, fabric finish 1 or 2 sides. Sheets can also but cut to gaskets in-house.



An elastomer designed for unrivalled reliability in sealing, cushioning, vibration dampening and insulation & particularly suited to demanding temperature applications that require a soft compressible material and is commonly used in environmental shields, electrical and automotive gaskets. PremSil Sheets are the ideal choice for gaskets and sealing applications across a wide variety of markets.





| TECHNICAL DATA  | P10 (soft)                            | P16 (medium)                          | P24 (firm)                            | P33 (extra firm)                      | Test           |
|---|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|----------------|
| Density (lbs/ft³)<br>Density (Kg/m³)                    | 10lbs/ft³ (+/-4)<br>160Kg/m³) (+/-65) | 16lbs/ft³ (+/-4)<br>255Kg/m³) (+/-65) | 24lbs/ft³ (+/-4)<br>390Kg/m³) (+/-65) | 33lbs/ft³ (+/-4)<br>530Kg/m³) (+/-65) | BS EN ISO 845  |
| Hardness* Shore OO<br>Shore A                           | 35 (+/-5)<br><5                       | 47 (+/-5)<br>6 (+/-3)                 | 68 (+/-5)<br>18 (+/-4)                | 83 (+/-5)<br>32 (+/-10)               | ASTM D2240     |
| Elongation at break (%)                                 | 200                                   | 215                                   | 225                                   | 245                                   | BS ISO 37      |
| Compression set** (%)<br>50% compression 22 hrs at 70°C | 15                                    | 15                                    | 15                                    | 15                                    | EN ISO 1856    |
| Compression Deflection (25%) typical kpa                | 25                                    | 50                                    | 75                                    | 100                                   |                |
| Tensile strength (Mpa)                                  | 0.5                                   | 0.65                                  | 1.05                                  | 1.6                                   | BS ISO 37      |
| Temperature (min.) (°C)                                 | -50                                   | -50                                   | -50                                   | -50                                   |                |
| Temperature (max.) (°C)<br>Continuous<br>Intermittent   | 200<br>200                            | 200<br>200                            | 200<br>225                            | 225<br>250                            |                |
| Toxicity  | 14                                    | 14                                    | 14                                    | 14                                    | NES713 Iss. 03 |
| Smoke Index   | 46                                    | 46                                    | 46                                    | 46                                    | NES711 Iss. 02 |

<sup>\*</sup>Shore A data is provided as an approximate comparison to solid rubbers only, due to testing limitations it is not possible to accurately record Shore A hardness for silicone sponge.

Please note our information is based on lab tested samples of 20mm thick sheet. Technical data is provided in good faith, but without warranty. End users should check to ensure our products are suitable to their intended use.

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<sup>\*\*</sup>Compression set & density will vary depending on product size and thickness.