PRODUCT DATASHEET | HIGH TEMP SILICONE SPONGE

PremSil High Temp (HT) is our specialist silicone sponge formulated to deliver the same properties as our PremSil general purpose sponge, but with an increased resistance to heat up to +280°C. Particularly suited to extremely demanding temperature applications that require a soft compressible material and commonly used an a variety of applications across many industries.

PRODUCTS: Available as sheets, sections, cord, tubes and bespoke profiles. Supplied as lengths, O-rings, gaskets. Self-adhesive & fabric finish optional.

DENSITIES: PremSil P10 soft, P16 medium, P24 firm, P33 extra firm.

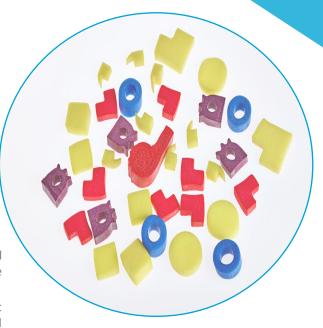
SIZES: From our standard range we manufacture sizes from 2.0mm to >100mm and our expertise allows us to manufacture practically any profile. The majority of sizes can be produced up to the tightest ISO 3302 E1 tolerances upon request with E3 tolerances promised as standard.

APPLICATIONS:

Sealing, gaskets, O-rings, extreme temperatures, vibration dampening, thermal insulation, industrial rollers, paper making, flexibility, weather resistance, noise reduction + more.

Silicone sponge's flexibility makes it succeed where many solid profiles might fail and a great compression set means a longer lifespan, decreasing the need for maintenance.





| TECHNICAL DATA | P10 (soft) | P16 (medium) | P24 (firm) | P33 (extra firm) | Test |
|--|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|----------------|
| Density (lbs/ft³) Density (Kg/m³) | 10lbs/ft³ (+/-4) 160Kg/m³) (+/-65) | 16lbs/ft³ (+/-4) 255Kg/m³) (+/-65) | 24lbs/ft³ (+/-4) 390Kg/m³) (+/-65) | 33lbs/ft³ (+/-4) 530Kg/m³) (+/-65) | BS EN ISO 845 |
| Hardness* Shore OO Shore A | 35 (+/-5) <5 | 47 (+/-5) 6 (+/-3) | 68 (+/-5) 18 (+/-4) | 83 (+/-5) 32 (+/-10) | ASTM D2240 |
| Elongation at break (%) | 200 | 215 | 225 | 245 | BS ISO 37 |
| Compression set** (%) 50% compression 22 hrs at 70°C 10mm thick sample | 15 | 15 | 15 | 10 | EN ISO 1856 |
| Compression Deflection (25%) typical kpa | 25 | 50 | 75 | 100 | |
| Tensile strength (Mpa) | 0.5 | 0.65 | 1.05 | 1.6 | BS ISO 37 |
| Temperature (min.) (°C) | -50 | -50 | -50 | -50 | |
| Temperature (max.) (°C) | 260 | 280 | 280 | 280 | |
| Toxicity | 14 | 14 | 14 | 14 | NES713 Iss. 03 |
| Smoke Index | 46 | 46 | 46 | 46 | NES711 Iss. 02 |

^{*}Shore A data is provided as an approximate comparison to solid rubbers only, due to testing limitations it is not possible to accurately record Shore A hardness for silicone sponge.

Please note our information is based on lab tested samples of 25mm square. Technical data is provided in good faith, but without warranty. End users should check to ensure our products are suitable to their intended use.

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^{**}Compression set & density will vary depending on product size and thickness.